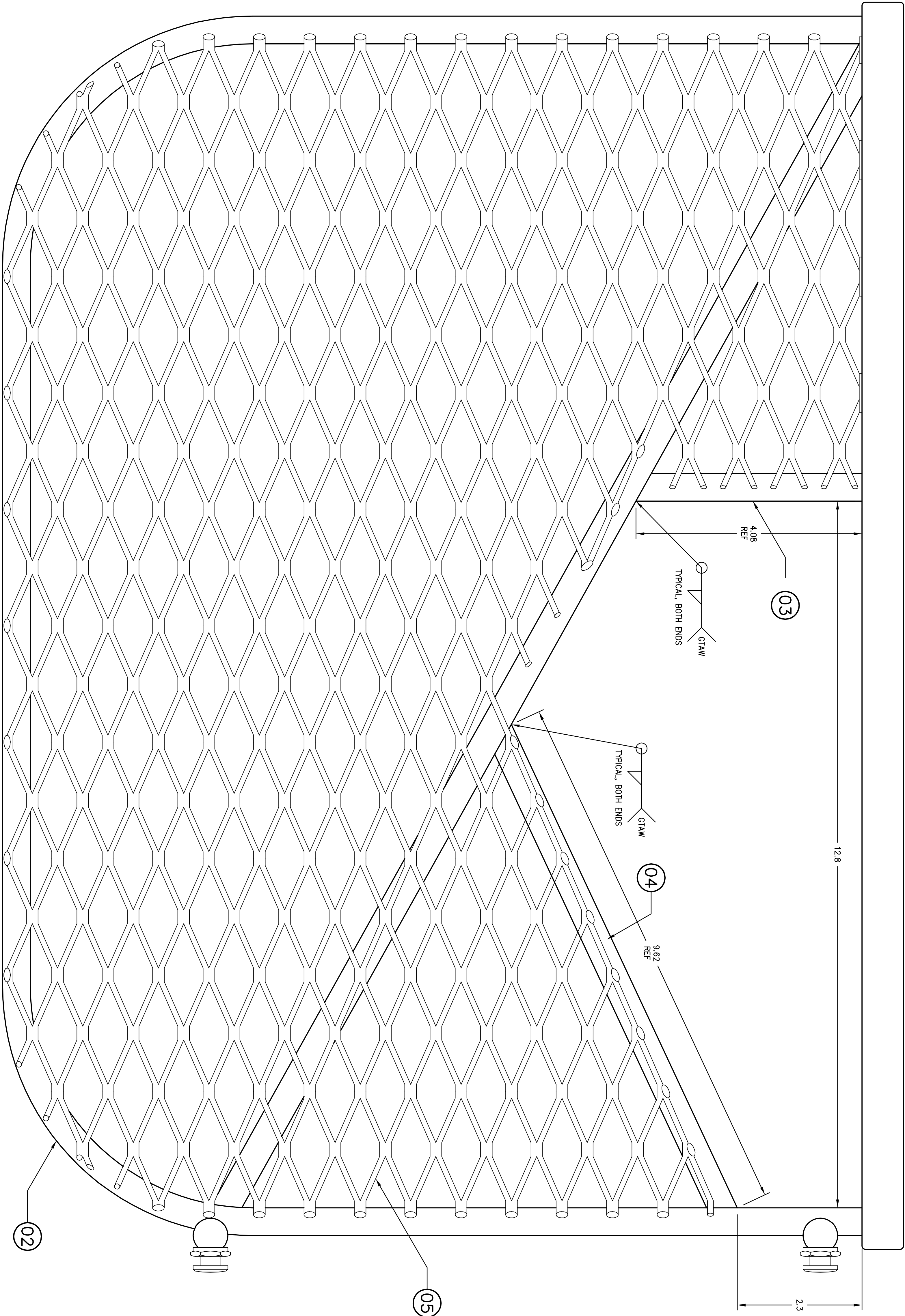


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REV.	DESCRIPTION OF CHANGE	INITIALS	DATE	
1	OPENING MODIFIED	B/C	JAN 19/06	
2	OPENING MODIFIED	B/C	OCT 27/11	



01 BASKET BODY ASSEMBLY

NOTES

1. THIS DRAWING IS AN OPTIONAL CONFIGURATION FOR THE FORWARD END ONLY. REMAINDER OF BASKET IS TO BE IN ACCORDANCE WITH DRAWING 69811.
2. REMOVE ALL BURRS AND BREAK SHARP EDGES
3. WELDING OF 4130 STEEL TO BE COMPLETED BY GTAW METHOD TO AMS 2685C.
4. WHEN ASSEMBLY IS COMPLETE, FILL ALL VENT HOLES WITH ROSETTE WELD.
5. THOROUGHLY CLEAN AND POWDER COAT BASKET SUB-ASSEMBLES PRIOR TO ASSEMBLY.

QTY	PART NO.	ITEM	DESCRIPTION	MATERIAL	MATERIAL SPEC	STOCK SIZE
1	3/4-16F1.05	MESH	MILD STEEL	COMMERCIAL		
1	70404-04	04 TUBE	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE	
1	70404-03	03 TUBE	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE	
1	69811-01	02 BASKET BODY ASSEMBLY	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE	
1	70404-01	01 BASKET BODY ASSEMBLY - MODIFIED FORWARD END	4130 STEEL COND. N	MIL-T-6736	0.5 X 0.035 WALL TUBE	

APPROVALS		DATE	AERO DESIGN LTD. CONSULTING ENGINEERS, TRANSPORT CANADA APPROVALS, DAR 2904 2013 - 39TH AVENUE N.E., CALGARY, ALBERTA, CANADA, T2B 6R7 tel: (403) 250-8027 fax: (403) 250-8333 info@aerodesign.ca			
DRAWN:	JEFF CLARKE	06 SEPT 2006				
CHECKED:	E. BURGIN		BELL 206L AND 407 QUICK RELEASE CARGO BASKET OPEN FORWARD END MODIFICATION			
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES. TOLERANCES ON: DECIMALS ±0.010 ANGLES ±1/2° XXX ±0.03 XX ±0.1						
SCALE 1 : 1			DWG. SIZE	DWG. NO.	REV.	
SHEET 1 OF 1			A1	70404	2	